

Work Order ID ~~94177~~~~*94177*~~

Page 1

November-30-12 9:38:17 AM

Item ID: D2534

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lock Plate

Start Date: 11/30/12 Start Qty: 30.00

30

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-12-03 Tooling:

Date:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2534 | Rev D | | | | | | | | |

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2734 Dwg Rev: 0 Prog Rev: 0 2-
Deburr if necessary

304 1125

30 0 Jm 12-12-10

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

30 0 Jm 12-12-10

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

DAS
16
12/12/1030 12-12-10 (DAS)
09

Work Order ID 94177

94177

Page 2

November-30-12 9:38:17 AM

Item ID: D2534

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Lock Plate

Stop *NS2*

Start Date: 11/30/12 Start Qty: 30.00

30

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Identify as per dwg & Stock Location: <u>W904</u> | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | *****STOCK IN LARGE FAB***** | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

30x

SEP 12-12-11

12/12/11

MF 12-12-11

Picklist Print

November-30-12 9:38:16 AM

Page 1

Work Order ID: 94177

Parent Item: D2534

Parent Item Name: Lock Plate

Start Date: 11/30/12

Required Date: 12/14/12

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
IPP Rev:B Now on Waterjet 06-06-20 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304S11GA 304/316 0.125 Sheet | | Purchased | No | | | 110 | sf | 118.4500 | 0.0427 | 1.348422 | | | |

Jm 12-12-10

Location

MAT020

Loc Qty

118.45

118.45

Loc Code

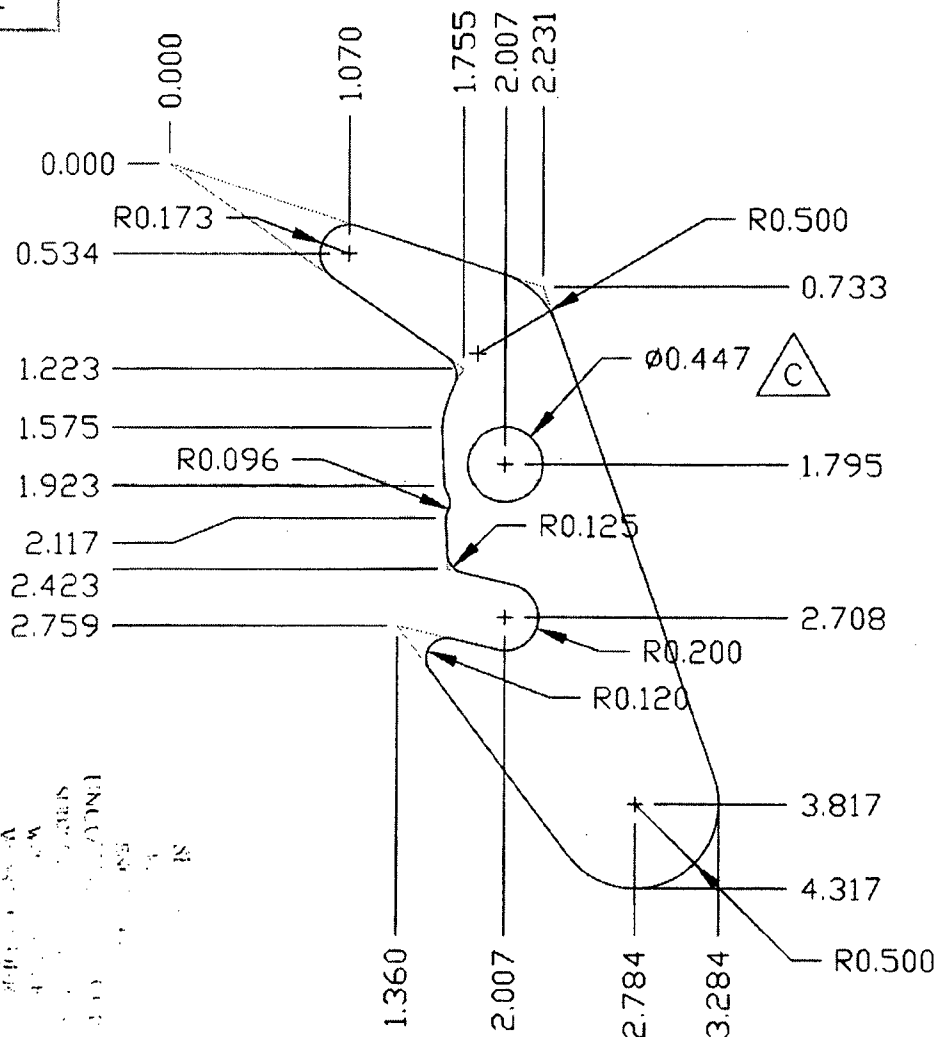
122521

122521

DART

| | | | |
|--------------------|--------------------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| B WILLIAMS | PH | VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. D |
| <i>[Signature]</i> | <i>[Signature]</i> | D2534 | SHEET 1 OF 1 |
| DATE | TITLE | | SCALE |
| 04.12.14 | LOCK PLATE | | 1:1 |
| C | 96.07.26 | HOLE WAS 0.328 | |
| D | 04.12.14 | UPDATE NOTES | |

RELEASED

04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET. 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Receiving Report

Date: 12/7/26 Batch No: M12251
 Supplier: THY 586h Dart P/O: 17463

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: DAS Yes ☐ No ☒ N/A ☐
 QC6 Inspection: 14 12/07/27 N/A ☐
 Work Order: 0-85 N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-----------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| M304B0.5W 00000 | | 24 | 0 | 0 | 24 | |
| M204B0.625X300 | | 12 | 0 | 0 | 12 | |
| M606IT65032 | | 96 | 0 | 0 | 96 | |
| M7075T332500X3 | | 256 | 0 | 0 | 6 | |

Initials of receiver (if shipment OK) Level 12 le

Production/Admin: 12/1/28 Location _____
 Date _____
 Received/Costing _____
 Initial _____

Purchase Order Receipt Listing

Thursday, July 26, 2012 8:56:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17463 Receipt Dates from 7/26/2012 to 7/26/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

| Purchase Order ID/ Carr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Cert Std | PO U/M / Stock U/M | Required Date Required Qty | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MRB Qty/ MRB Reject Qty | Book Amt |
|---------------------------------|-----------------------|------------|--|-----------------------|-------------------------------|------------------------|----------------------|------------------------------|--|----------------------------|------------|
| Vendor ID \ Vendor Name | | VC-COP001 | Thyssenkrupp Materials CA Ltd | | | | | | | | |
| PO17463 | 3 | | M303BT.000X1.000 f | | 7/25/2012 | 7/26/2012 | 12.7000 | \$13.49 | 0.0000 | 0 | \$171.36 |
| CAD | No | | 303.BAR 1" X 1" f | | 12.0000 | DESJ02 | | \$171.36 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 6 | | M304S11GA sf | | 7/23/2012 | 7/26/2012 | 280.0000 | \$8.85 | 0.0000 | 0 | \$2,478.17 |
| | No | | 304/316 0.125 Sheet sf | | 280.0000 | DESJ02 | | \$2,478.17 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 7 | | M6061T6B0.500X01. f | | 7/23/2012 | 7/26/2012 | 24.0000 | \$1.55 | 0.0000 | 0 | \$37.09 |
| | | | 250 | | | | | | | | |
| | No | | 6061-T6 Bar .500 x f | | 24.0000 | DESJ02 | | \$37.09 | 0.0000 | 0 | |
| | | | 1.25 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 8 | | M6061T6B0.500X06. f | | 7/23/2012 | 7/26/2012 | 24.0000 | \$7.03 | 0.0000 | 0 | \$168.78 |
| | | | 000 | | | | | | | | |
| | No | | 6061-T6 Bar .500 x f | | 24.0000 | DESJ02 | | \$168.78 | 0.0000 | 0 | |
| | | | 6.00 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 9 | | M6061T6B0.750X01. f | | 7/23/2012 | 7/26/2012 | 24.0000 | \$2.62 | 0.0000 | 0 | \$62.80 |
| | | | 500 | | | | | | | | |
| | No | | 6061-T6 Bar .750 X f | | 24.0000 | DESJ02 | | \$62.80 | 0.0000 | 0 | |
| | | | 1.50 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 10 | | M6061T6B1.000X04. f | | 7/23/2012 | 7/26/2012 | 24.0000 | \$9.24 | 0.0000 | 0 | \$221.77 |
| | | | 000 | | | | | | | | |
| | No | | 6061-T6 Bar 1.00 x f | | 24.0000 | DESJ02 | | \$221.77 | 0.0000 | 0 | |
| | | | 4.00 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 11 | | M6061T6B1.250X01. f | | 7/23/2012 | 7/26/2012 | 12.0000 | \$3.60 | 0.0000 | 0 | \$43.18 |
| | | | 250 | | | | | | | | |
| | No | | 6061-T6 Bar 1.25 x f | | 12.0000 | DESJ02 | | \$43.18 | 0.0000 | 0 | |
| | | | 1.25 | | | | | | | | |
| | | | 122521 | | | | | | | | |

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G
1) Our Order PEC-472083- 1 Your PO # 17463
STAINLESS STEEL SQ BAR 303 STAINLESS
1.00" X 151.0000"

Heat Number
245298

Tag No
88401

Quantity
12 ' 7.0000 " ✓

PCS
1

MTR

Wt LBS
43

2) Our Order PEC-472083- 2 Your PO # 17463
STAINLESS STEEL SHEET 304-2B
.1200 Nom X 48.0000" X 120.0000"

Heat Number
SF29688

Tag No
88728

Quantity
280.00 SFT

PCS
7

MTR

Wt LBS
1347

3) Our Order PEC-472083- 3 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.50" x 1.250" X 144.0000"

Heat Number
Z00248009

Tag No
88402

Quantity
24 FT

PCS
2

MTR

Wt LBS
17

4) Our Order PEC-472083- 4 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.50" X 6.00" X 144.0000"

Heat Number
201210006

Tag No
88403

Quantity
24 FT

PCS
2

MTR

Wt LBS
84

5) Our Order PEC-472083- 5 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

Heat Number
HK079 712

Tag No
88404

Quantity
24 FT

PCS
2

MTR

Wt LBS
32

Page: 1Continued

2 10/2/12

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G
No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-472083- 6 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" X 144.0000"
Heat Number Tag No
201210303 88405

Quantity PCS Wt LBS
24 FT 2 MTR 114

7) Our Order PEC-472083- 7 Your PO # 17463
ALUMINUM SQUARE BAR 6061-T6511
1.250" X 144.0000"
Heat Number Tag No
Z00240017 88406

Quantity PCS Wt LBS
12 FT 1 MTR 23

8) Our Order PEC-472083- 8 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.00" X 144.0000"
Heat Number Tag No
201209117 88407

Quantity PCS Wt LBS
12 FT 1 MTR

9) Our Order PEC-472083- 9 Your PO # 17463
Part # OFFERING***** Rel #
ALUMINUM FLAT BAR 6061-T6511
2.00" x 2.50" X 144.0000"
Heat Number Tag No
C7331164 88408

Quantity PCS Wt LBS
12 FT 1 MTR 71

10) Our Order PEC-472083- 10 Your PO # 17463
ALUMINUM ROUND BAR 6061-T6511
1.00" DIA X 144.0000"
Heat Number Tag No
Z00216020 88409

Quantity PCS Wt LBS
24 FT 2 MTR 23

11) Our Order PEC-472083- 11 Your PO # 17463
ALUMINUM ROUND BAR 6061-T6511
3.50" DIA X 144.0000"

12/2/28 MTR

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G
Heat Number 21112151 Tag No 88410 Quantity 12 FT PCS 1 Wt LBS 140

12) Our Order PEC-472083- 12 Your PO # 17463

ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number 25872/01/00 Tag No 88035

Quantity 96.00 SFT

PCS 2

MTR Wt LBS 105

13) Our Order PEC-472083- 13 Your PO # 17463

ALUMINUM SHEET 6061 T6

.1250 Nom X 48.0000" X 96.0000"

Heat Number 30286/01/00 Tag No 88036

Quantity 64.00 SFT

PCS -2

MTR Wt LBS 109

14) Our Order PEC-472083- 14 Your PO # 17463

Part # PLATE ASTM B 209 QQ-A-250/12 Rel #

ALUMINUM PLATE 7075T7351

2.50" THICK X 3.2500" X 72.0000"

*** BACK ORDER ***

TOTAL: Tags 13 PCS 26 LBS 2151

Heat Number
201209117
201210006
201210303
21112151
245298
25872/01/00
30286/01/00
HK079 712
SF29688
Z00216020

*** Chemical Analysis ***

Page: 3Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OF SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25-JUL-2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST# 140223934 RT0001

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

Z00240017
Z00248009

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 2 SKIDS GW. 2477 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL 2012

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
1200 Nom X 48.0000" X 120.0000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-002

23Jul12
Pg 1/1

Signed by: _____

DAS
14
9-89
12/07/27

产品质量证明书 MILL TEST CERTIFICATE

DMSSC 江苏大明金属制品有限公司
JIANGSU DAMING METAL PRODUCTS CO., LTD.
地址: 无锡市太湖新城
ADDRESS: NO. 1114 TONGJIANG ROAD WUXI ROAD
JIAHOSU PROVINCE, CHINA
TEL: 51026987

订单号: 82988
客户: GLOBAL STAINLESS STEEL INC.
订单: _____
收货人: _____
CONSIGNEE: _____

品名: COLD ROLLED STAINLESS
Commodity: STEEL SHEET, BLIT EDGE

编号: M120302001
INVOICE NO.
发行日期: 2012-4-15
Date

| 序号 No. | Product No. | 序号 Type | 表面加工 Surface Finished | 产品尺寸 Product Size | | | 重量 NET Weight KG | 标准 Specification | 拉伸试验 Tensile Test | | | 硬度 HARDNESS HV0.05 | 钢号 STEEL NO. | 炉号 HEAT NO. | 化学成分 Chemical Composition (%) | | | | | | | |
|-----------|-------------|------------|-----------------------------|-----------------------|-------------------|--------------------|---------------------------|---------------------|---------------------------------|-------------------------------|---------------|--------------------------|--------------------|----------------|----------------------------------|--------|--------|--------|--------|------|-------|-------|
| | | | | 厚度 Thickness MM | 宽度 Width MM | 长度 Length MM | | | 屈服强度 R _{0.2} Mpa | 抗拉强度 R _m Mpa | 延伸率 A % | | | | C | SI | Mn | P | S | NI | Cr | N |
| 1 | P001693080 | 304 | 2B | 0.5 | 1219 | 2438 | 910.04 | ASTM A240 | 275 | 731 | 65 | 167 | QWA0130C | SF28811 | 0.0510 | 0.5040 | 1.0820 | 0.0321 | 0.0057 | 8.02 | 18.26 | 1 |
| 2 | P001693081 | 304 | 2B | 0.5 | 1219 | 2438 | 906.08 | ASTM A240 | 275 | 731 | 65 | 167 | QWA0130C | SF28811 | 0.0510 | 0.5050 | 1.0820 | 0.0321 | 0.0057 | 8.02 | 18.26 | 1 |
| 3 | P001715073 | 304 | 2B | 0.5 | 1219 | 2438 | 909.00 | ASTM A240 | 270 | 731 | 60 | 167 | QWB0401B | SF28408 | 0.0458 | 0.5120 | 1.0540 | 0.0208 | 0.0064 | 8.02 | 18.32 | 1 |
| 4 | P001683219 | 304 | 2B | 1.5 | 1219 | 2438 | 1813.74 | ASTM A240 | 273 | 692 | 62 | 165 | QWB02070B | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |
| 5 | P001683220 | 304 | 2B | 1.5 | 1219 | 2438 | 1813.48 | ASTM A240 | 273 | 692 | 62 | 165 | QWB02070B | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |
| 6 | P001683221 | 304 | 2B | 1.5 | 1219 | 2438 | 1816.73 | ASTM A240 | 273 | 692 | 62 | 165 | QWB02070B | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |
| 7 | P001720553 | 304 | 2B | 2.0 | 1219 | 2438 | 3606.06 | ASTM A240 | 293 | 704 | 58 | 173 | QWB0403A | SF28445 | 0.0428 | 0.4720 | 1.0360 | 0.0400 | 0.0051 | 8.05 | 18.17 | 1 |
| 8 | P0017204263 | 304 | 2B | 3.0 | 1219 | 2438 | 1409.60 | ASTM A240 | 281 | 663 | 61 | 175 | QWB0403A | SF28688 | 0.0504 | 0.4510 | 1.1420 | 0.0343 | 0.0034 | 8.05 | 18.14 | 1 |
| 9 | P001684205 | 304 | 2B | 3.0 | 1219 | 2438 | 1407.64 | ASTM A240 | 281 | 663 | 61 | 175 | QWB0403A | SF28688 | 0.0504 | 0.4510 | 1.1420 | 0.0343 | 0.0034 | 8.05 | 18.14 | 1 |
| 10 | P001705083 | 304 | 2B | 2.0 | 1219 | 2438 | 1408.38 | ASTM A240 | 287 | 714 | 55 | 174 | QUC0023A | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |
| 11 | P001705121 | 304 | 2B | 2.5 | 1219 | 2438 | 1363.04 | ASTM A240 | 287 | 714 | 55 | 174 | QUC0023A | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |
| 12 | P001690782 | 304 | NO 4+ | 1.5 | 1219 | 2438 | 1880.48 | ASTM A240 | 267 | 684 | 60 | 164 | QWCD101B | SF30027 | 0.0476 | 0.5270 | 1.0650 | 0.0308 | 0.0049 | 8.04 | 18.22 | 1 |
| 13 | P001693769 | 304 | NO 4+ | 1.5 | 1219 | 2438 | 1876.55 | ASTM A240 | 267 | 684 | 60 | 164 | QWCD101B | SF30027 | 0.0476 | 0.5270 | 1.0650 | 0.0308 | 0.0049 | 8.04 | 18.22 | 1 |
| 14 | P001596755 | 304 | NO 4+ | 2.0 | 1219 | 2438 | 1983.60 | ASTM A240 | 315 | 847 | 53 | 83 | KA11234070A10 | CS108685 | 0.0400 | 0.4500 | 1.0900 | 0.0300 | 0.0010 | 6.1 | 18.21 | 0.048 |
| 15 | P001707030 | 304 | NO 4+ | 2.5 | 1219 | 2438 | 1670.30 | ASTM A240 | 287 | 714 | 55 | 174 | QUC0023A | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |
| 16 | P001703037 | 304 | NO 4+ | 2.5 | 1219 | 2438 | 1670.30 | ASTM A240 | 287 | 714 | 55 | 174 | QUC0023A | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0186 | 0.0022 | 8.05 | 18.17 | 1 |

注: Remarks:
1. 尺寸和表面: 合格
Size and Surface: Guaranteed

该证书所列产品均符合订单和标准的要求

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE IN ACCORDANCE
WITH THE ORDER AND SPECIFICATION
此证书仅可完全复制

江苏大明金属制品有限公司
JIANGSU DAMING METAL PRODUCTS CO., LTD.
王迪晖



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17463**

Purchase Order Date 7/17/12
PO Print Date 7/17/12

Page Number 1 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|---------------|--|------------------------|---|-----------------------------|-------------|------------|-------------------|
| 3 | M303B1.000X1.000 <i>050</i> | 303 BAR " X 1" | 7/25/12 Yes | 12.00 f <i>12.7</i> | Yours ppd | \$13.7500 | \$165.00 |
| Special Inst: | | | MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE | | | | |
| 4 | M304B0.500X2.500 <i>050</i> | 304 BAR .500 x 2.50 | 7/25/12 Yes | 24.00 f | Yours ppd | \$12.9083 | \$309.80 |
| Special Inst: | | | AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE) | | | | |
| 5 | M304B0.625X3.000 <i>050</i> | 304 BAR .625 X 3.00 | 7/25/12 Yes | 12.00 f | Yours ppd | \$20.2500 | \$243.00 |

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr:

2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 2 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

Currency

CAD

FOB

Destination-Collect

Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS
PLATE
AS PER ASTM A276 OR ASTM A240
(NOTE: AISI 303 NOT ACCEPTABLE)

6

M304S11GA

304/316 0.125 Sheet

7/23/12
Yes

280.00
sf

Yours ppd

\$9.0193

\$2,525.40

1

Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

7

M6061T6B0.500X01.250

6061-T6 Bar .500 x 1.25

7/23/12
Yes

24.00
f

Yours ppd

\$1.5750

\$37.80

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

8

M6061T6B0.500X06.000

6061-T6 Bar .500 x 6.00

7/23/12
Yes

24.00
f

Yours ppd

\$7.1667

\$172.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 3 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9

M6061T6B0.750X01.500

6061-T6 Bar .750 X 1.50

7/23/12

Yes

✓ 24.00 Yours ppd

\$2.6667

\$64.00

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

10

M6061T6B1.000X04.000

6061-T6 Bar 1.00 x 4.00

7/23/12

Yes

✓ 24.00 Yours ppd

\$9.4167

\$226.00

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

11

M6061T6B1.250X01.250

6061-T6 Bar 1.25 x 1.25

7/23/12

Yes

✓ 12.00 Yours ppd

\$3.6667

\$44.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 4 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

12 M6061T6B1.500X02.000 6061-T6 Bar 1.50 x 2.00 7/23/12 12.00 Yours ppd \$7.0000 \$84.00
Yes f *12/17/12*

010

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

13 M6061T6B2.000X02.250 6061-T6 Bar 2.00 x 2.25 7/23/12 12.00 Yours ppd \$11.8333 \$142.00
Yes f *12/17/12*

009

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

14 M6061T6R1.000 ROUND BAR 1.00" 7/23/12 24.00 Yours ppd \$1.8333 \$44.00
Yes f *12/17/12*

013

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 5 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

15 M6061T6R3.500

6061 RD bar 3.50

7/23/12

Yes

12.00 Yours ppd

\$23.5000

\$282.00

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

16 M6061T6S.032

6061-T6 Sheet 0.032"

7/23/12

Yes

96.00 Yours ppd

\$1.9792

\$190.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

17 M6061T6S.080

6061-T6 .080 Sheet

7/23/12

Yes

96.00 Yours ppd

\$3.1042

\$298.00

No substitution or deviation without consent.

Certificate of Conformity of Material
Certification required- YES NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 6 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

18

M6061T6S.125

6061-T6 .125 Sheet

7/23/12

Yes

64.00 Yours ppd

\$f

\$4.8438

\$310.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

19

M7075T73B2.500X03.25

7075-T73 Bar 2.50 x 3.25

7/23/12

Yes

6.00 Yours ppd

f

\$49.6667

\$298.00

Special Inst:

7075-T73 (OR 7075-
T7351/T73510/T73511) BAR PER ASM-
QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS
4124) OR AMS-QQ-A-250/12 (AMS 4078)

PO Total:

\$5,435.00

Change Nbr:

2

Change Date:

7/17/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO